

Date: Thursday, 19/10/2006 2:17:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW SEAL TOOL
Job Number	: 29081	Part Number	: D3561
Estimate Number	: 12558	Drawing Number	: D3561 REV.A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 19/10/2006	Type	: SMALL /MED FAB
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A	Material	: N/A
Previous Run	: N/A	Due Date	: 26/10/2006
Written By	: <u>Linda</u>	Qty:	2
Checked & Approved By	:	Um:	Each
Comment	: Est:A 06.10.19 New issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	 M304S116A	304/316 .125 Sheet  m1010S125	
Comment: Qty.: 0.0497 sf(s)/Unit Total : 0.0993 sf(s) 304/316 .125 Sheet Batch: <u>m102247</u> <u>06 10 27</u>			
2.0	 WATER JET	FLOW WATER JET 	
Comment: FLOW WATER JET 1-Cut as per Dwg D3561 Dwg Rev: <u>A</u> <u>06 10 27</u> (2) Prog Rev: <u>A</u> <u>06 10 27</u> (2)			
2-Deburr if necessary <u>06 10 27</u> (2)			
3.0	 QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <u>06 10 27</u> (2)	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	 QC8	SECOND CHECK  <u>06.10.27</u> NOTE: MATL IS 1010 <u>06 10 27</u> (2)	
Comment: SECOND CHECK			
5.0	 SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  <u>06 10 27</u> OK FOR PROTO Y	
Comment: SMALL & MEDIUM FAB RESOURCE 1			
Deburr if necessary. <u>06 10 27</u>			

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Job Number: 29081

Part Number: D3561

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3561

SB

06/10/27

(2)

7.0 QC5

INSPECT WORK TO CURRENT STEP



06.10.27

(2)

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ATTN: CHARGE TO W/O 00063

06.10.27

(2)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/27

Job Completion



C 06/10/27

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>
CHECKED	APPROVED
DATE	REV.
DRAWING NO. D3561	
TITLE WINDOW SEAL TOOL	
DESCRIPTION	
DATE 06.10.06	
REV. A	06.10.06
NEW ISSUE	

PRELIMINARY ISSUE
06.10.06

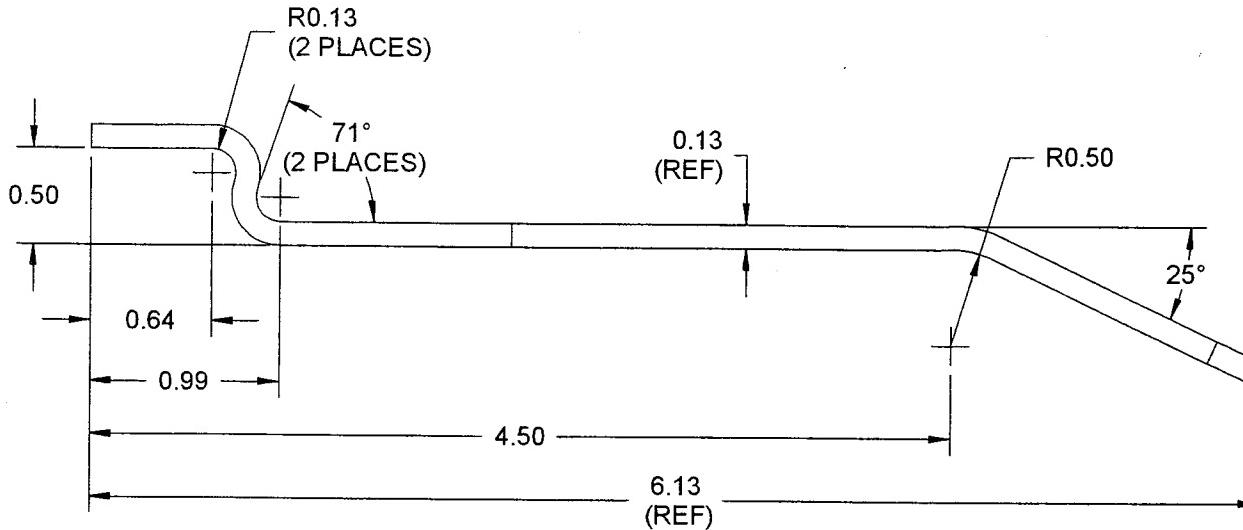
DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

REV. A

SHEET 1 OF 1

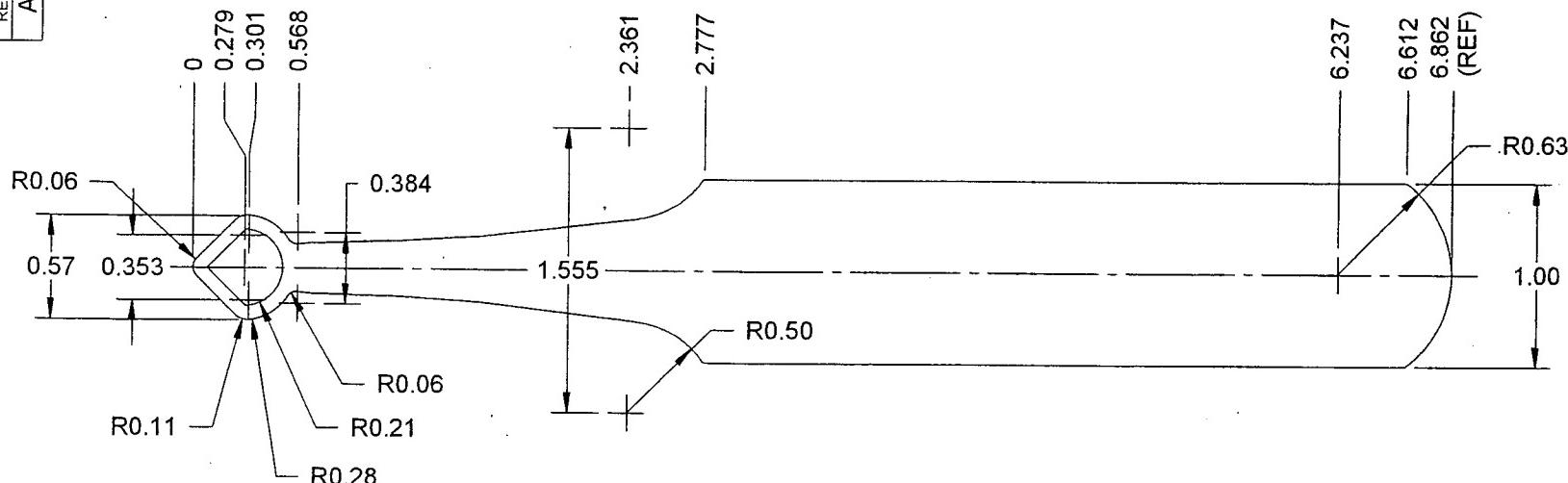
SCALE
1:1



D3561-1 WINDOW SEAL TOOL

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK, PER MIL-S-5059 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S10GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE.
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP CORNERS



D3561-1F WINDOW SEAL TOOL FLAT PATTERN

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